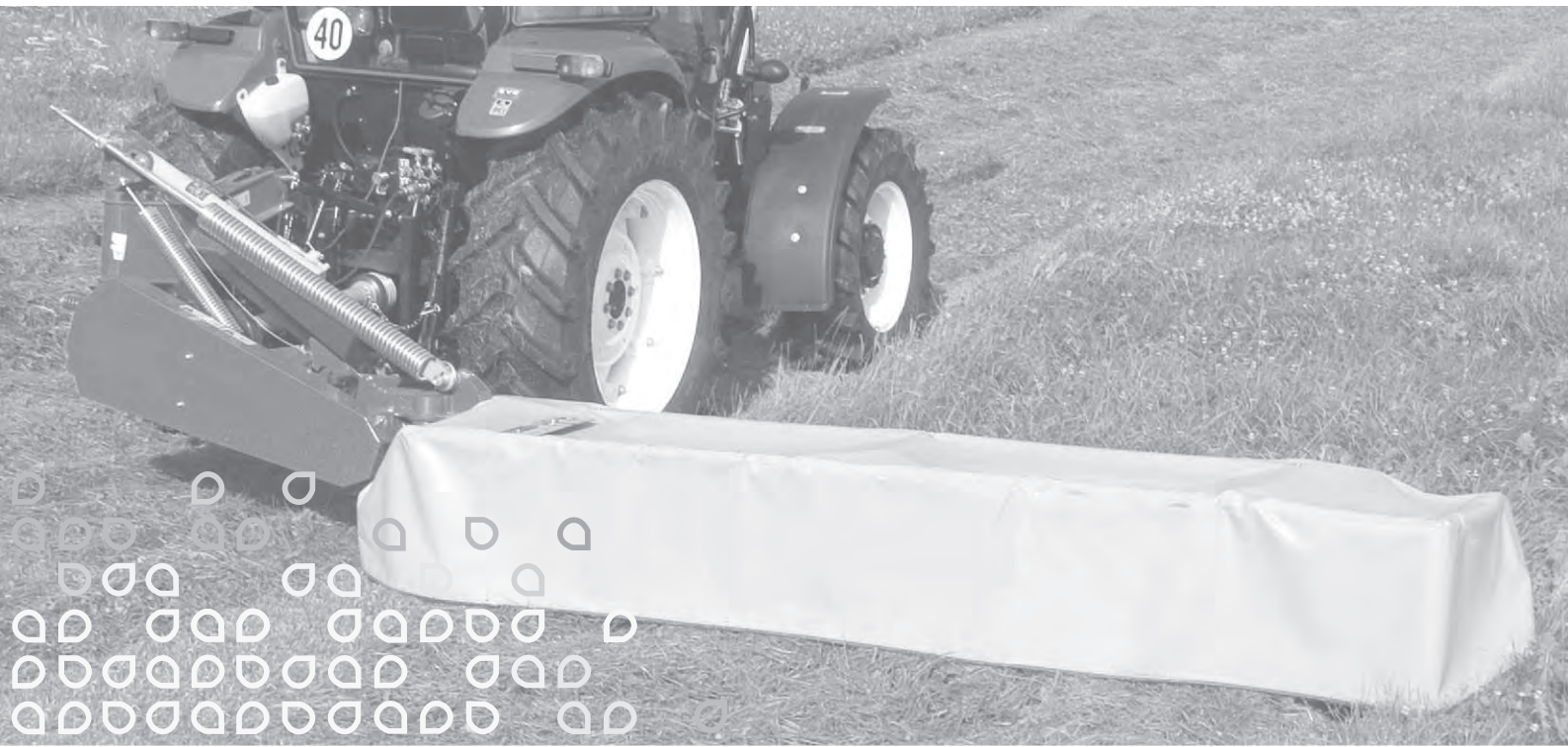


SM 2805 | SM 3205



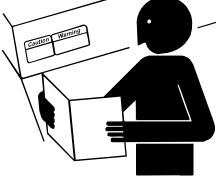
Start Here!

Samlevejledning
Assembly Instructions
Montageanleitung
Liste de montage

X2

Valid from: | Gültig ab:
Valable à partir de: | Gyldig fra:
01.02.2011

PR80-0801



FORSIGTIG

Læs brugsanvisningen og sikkerhedsforskrifterne før maskinen tages i brug. Er brugsanvisning ikke medleveret, skal du bede om efterlevering.

CAUTION

Before starting the machine read operators manual and safety instructions. Request copy if not supplied.

VORSICHT

Vor Inbetriebnahme Betriebsanleitung und Sicherheitsanweisung lesen und beachten. Wenn nicht mitgeliefert bitte anfordern.

ATTENTION

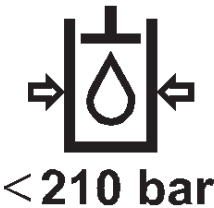
Avant la mise en route de la machine lire le manuel d'utilisation et les prescriptions de sécurité. Réclamer le manuel s'il manque.

Ma Ø	Grade: 8.8 M _A [Nm] (lb-ft)	Grade: 10.9 M _A [Nm] (lb-ft)	Grade: 12.9 M _A [Nm] (lb-ft)
M 8	25 (18)	33 (25)	40 (30)
M10	48 (35)	65 (48)	80 (60)
M12	80 (59)	120 (89)	135 (100)
M12x1,25	90 (66)	125 (93)	146 (108)
M14	135 (100)	180 (133)	215 (159)
M14x1,5	145 (107)	190 (141)	230 (170)
M16	200 (148)	280 (207)	325 (240)
M16x1,5	215 (159)	295 (218)	350 (259)
M18	270 (199)	380 (281)	440 (325)
M20	400 (295)	550 (406)	650 (480)
M20x1,5	430 (317)	615 (454)	720 (532)
M24	640 (472)	900 (664)	1100 (812)
M24x1,5	690 (509)	960 (709)	1175 (867)
M30	1300 (959)	1800 (1328)	2300 (1697)

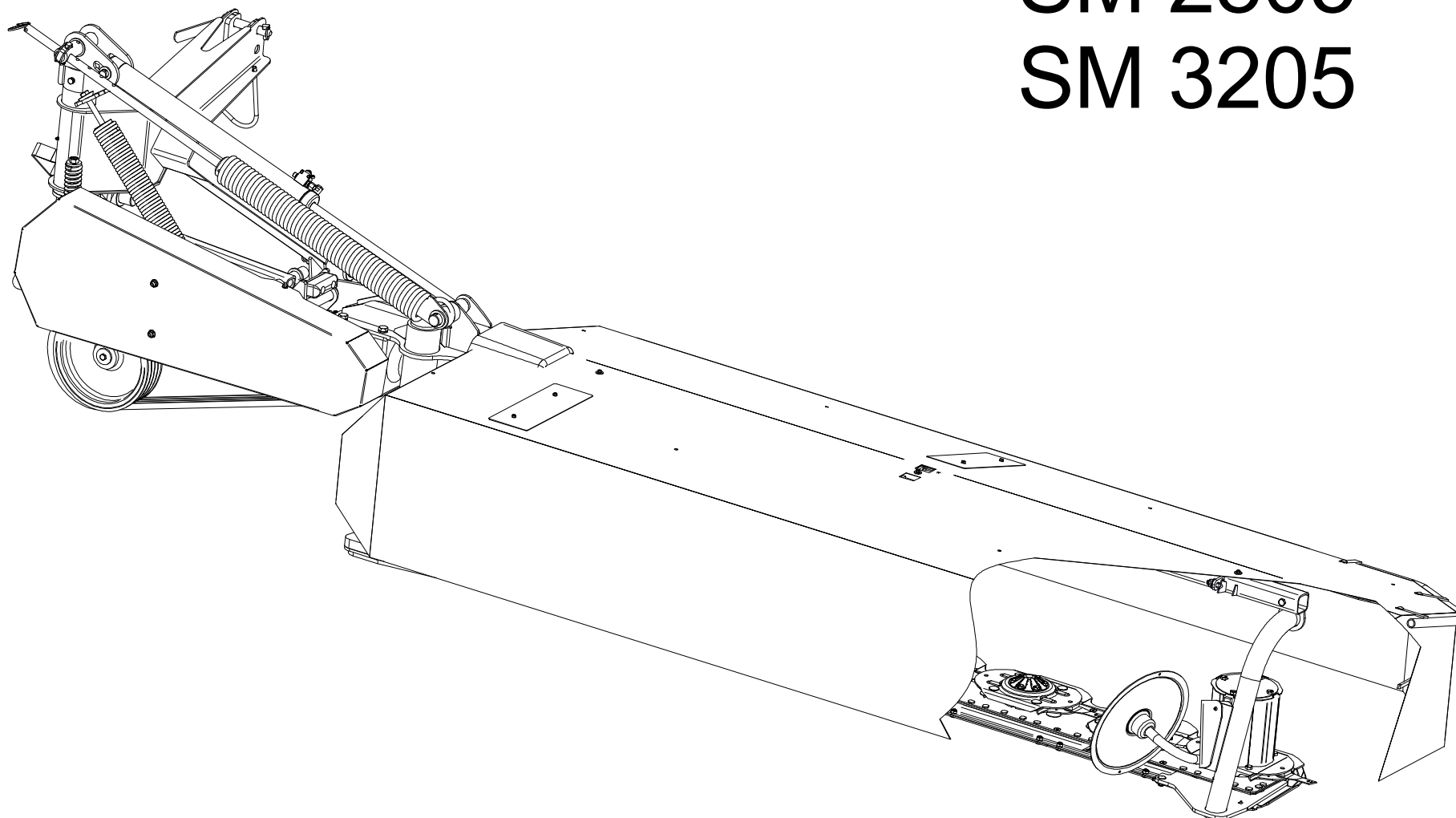




PR80-0604

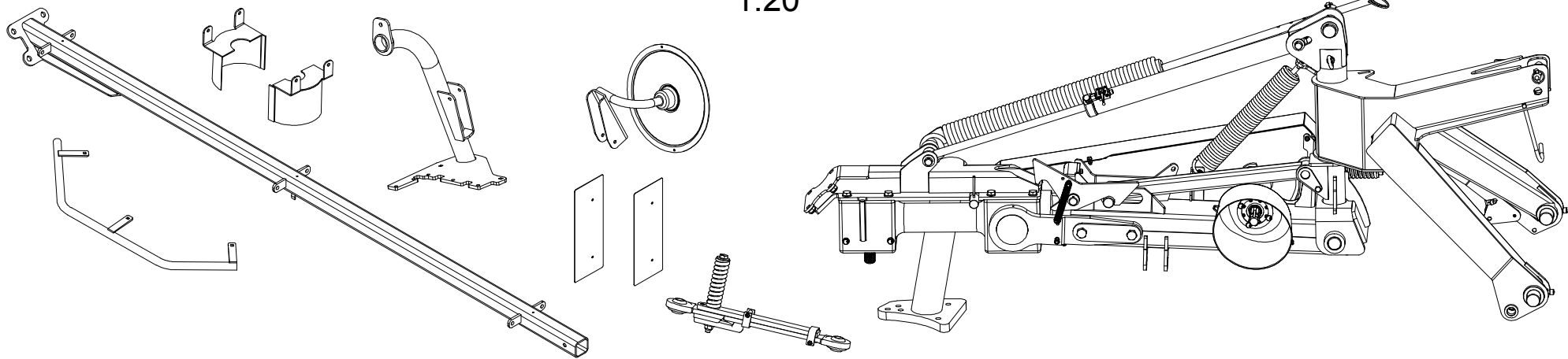


SM 2805 SM 3205



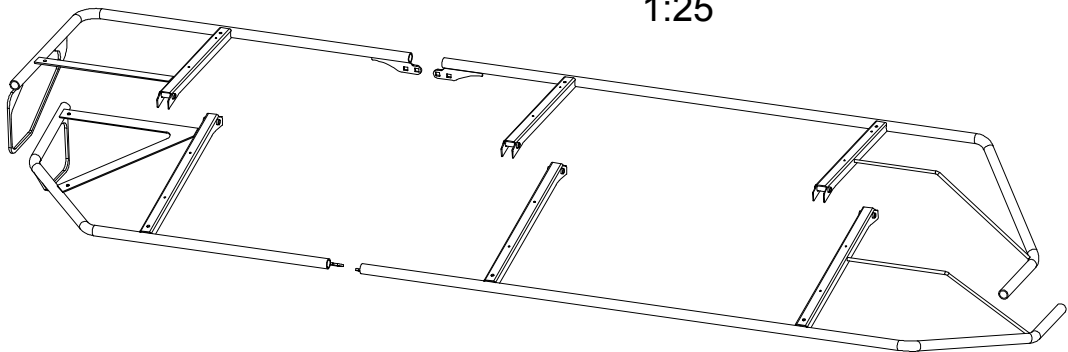
Box 1

1:20



Box 1.2

1:25



Box 1.1

1:3

3 x M8
1220-2321

1 x M10
1220-3321

13 x M12
1220-4321

4 x M16
1220-5321

3 x Ø8/22 x 1,5
1241-1304

3 x Ø6,6/22 x 2
1241-1407

4 x Ø16/22 x 3
1241-2502

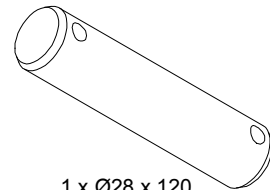
8 x Ø13/24 x 2,5
1241-3403

13 x Ø17/30 x 3
1241-4502

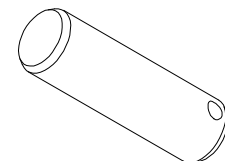
4 x Ø29/42 x 5
1241-6702

24 x Ø12,2/28 x 1
1434-0107

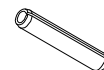
4 x Ø13/29 x 3
1241-2507



1 x Ø28 x 120
2227-336x



1 x Ø28 x 93
2227-335x



3 Ø8 x 45
1251-5304



PR60-272a (SM 2805)
PR60-267a (SM 3205)



3 x M8 x 20
1215-2222



7 x M6 x 20
1219-0599



4 x M10 x 20
1213-3222



1 x M10 x 90
1214-3328



6 x M12 x 90
1213-4724



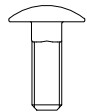
1 x M12 x 100
1214-4422



4 x M16 x 45
1213-5424

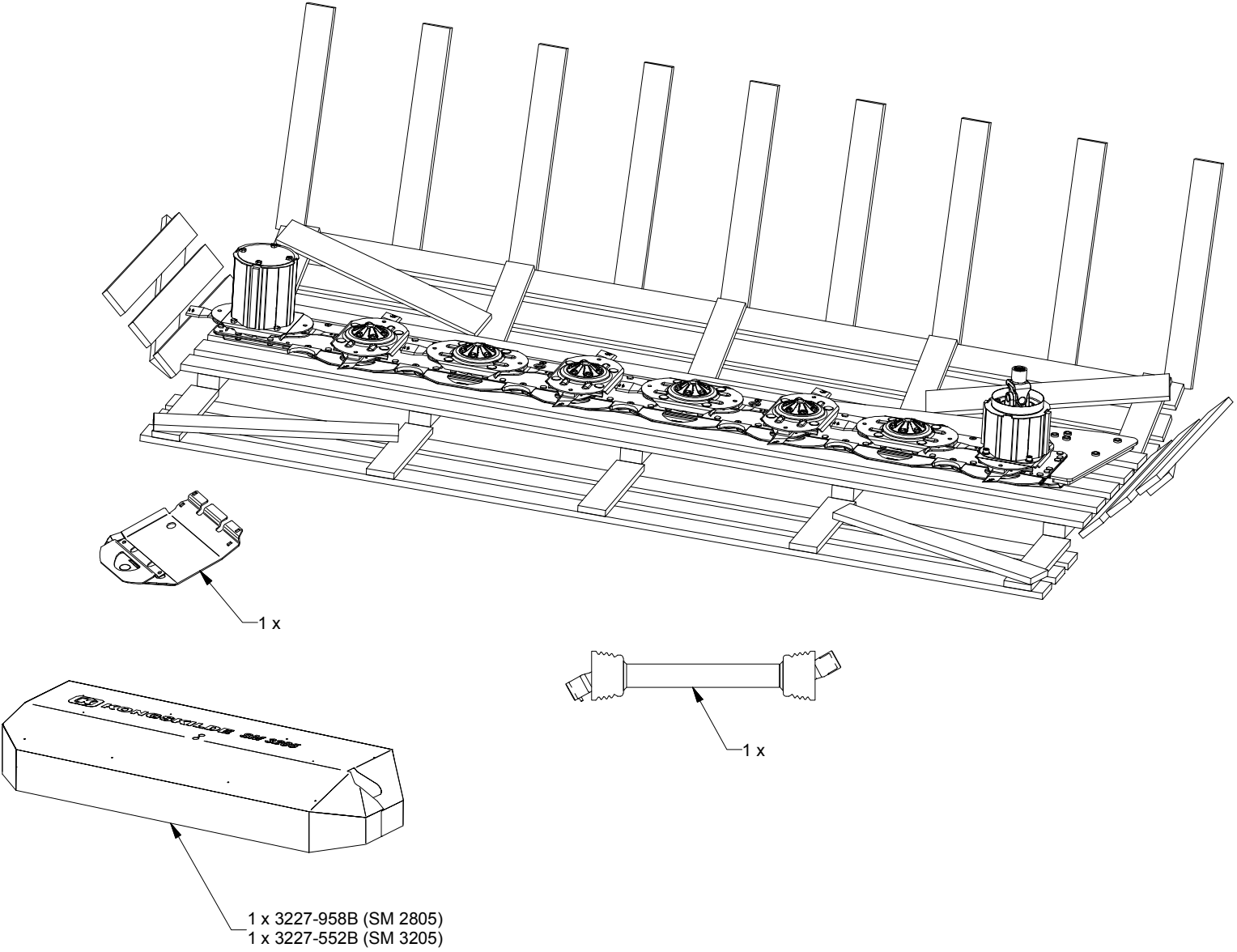


5 x M16 x 60
1213-5622



4 x M12 x 30
1215-4330

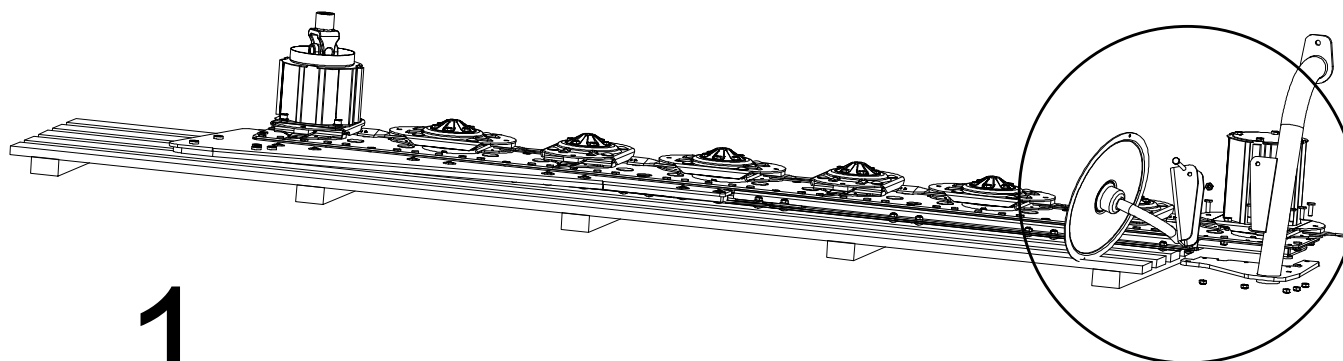
Box 2



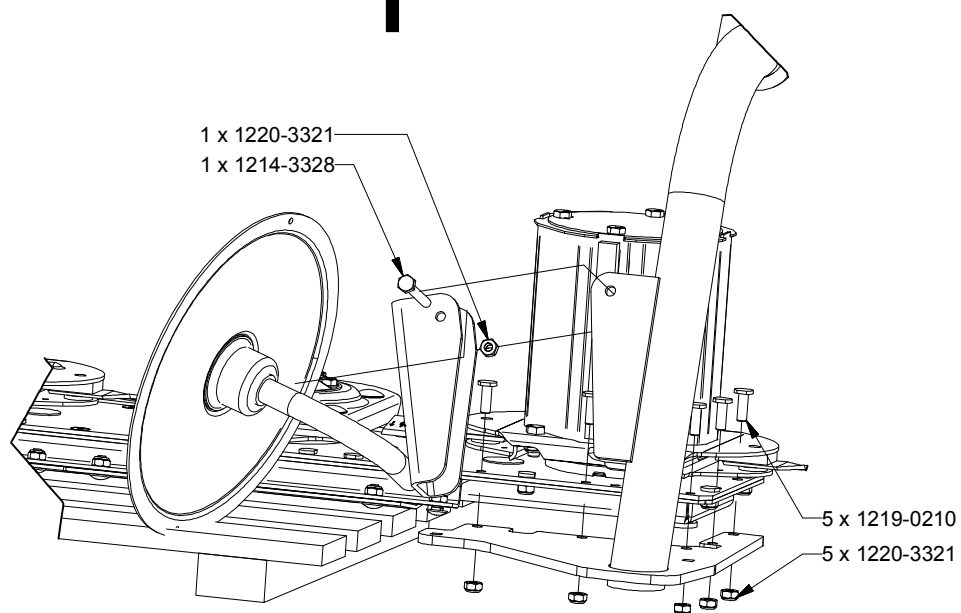
Box 2.2

- 3 x M10 x 25
1215-3226
- 7 x 1219-0210
- 10 x M10
1220-3321
- 1 x 2088-566x





1



5 x 1219-0210
5 x 1220-3321

2

