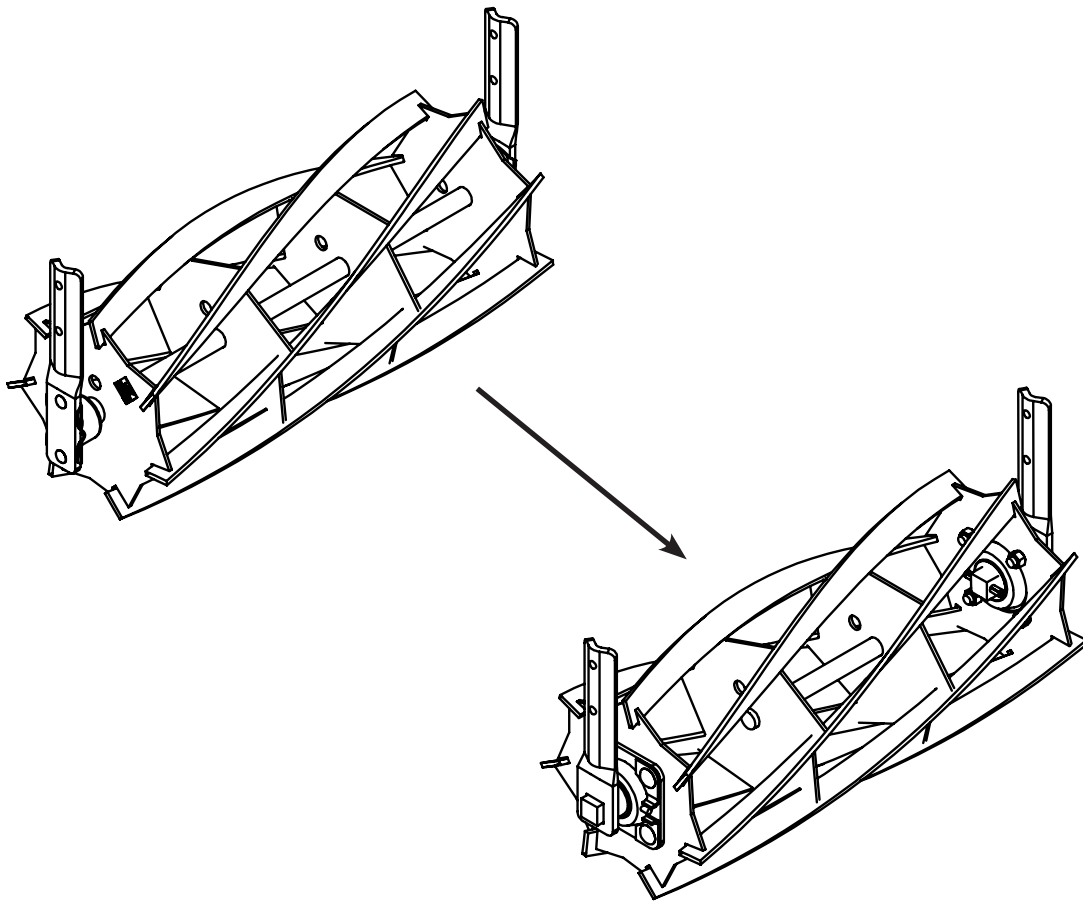


300 SS

ROTA HARROW BEARING REWORK INSTRUCTIONS

Kongsilde
300 SS



Rework Instructions:

(see following page for diagram)

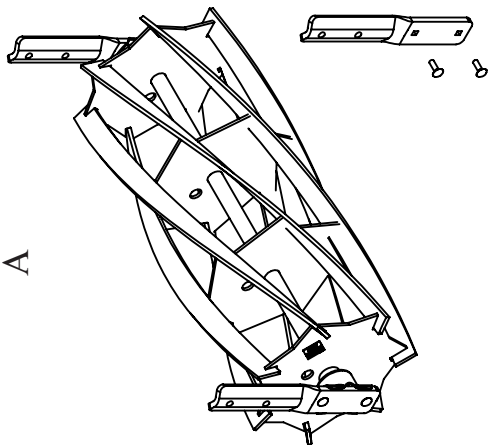
- A. Existing Harrow
- B. Remove existing harrow arms and bearings.
- C. Attach rework template to outer spider plate (shaded) with clamp.
- D. Template shown in place. Trace large hole and four small holes onto existing outer spider plate of the harrow and then remove the template. Repeat steps C & D on opposite side.
- E. First, torch out large center hole. Next, cut/torch off center shaft of harrow up to the next spider plate and remove the shaft. Last, drill out the four holes with a 5/8" bit.
- F. Harrow shown after rework.
- G. Install new bearings and arms with hardware provided.
- H. Completed Harrow with new bearings and arms.

Parts List

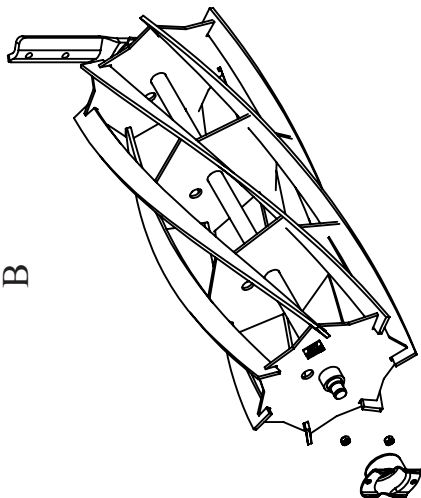
Fig.	Part no.	Description
1	603151262	Roller Harrow Bearing Arm Left
2	603151270	Roller Harrow Bearing Arm Right
3	600451006	Harrow Bearing 1 1/8" SQR - (FD209)
4	600383013	Roll Pin 3/8" x 2 1/2"
5	603151240	Roller Bearing Shield Left
6	603151241	Roller Bearing Shield Right
7	600361034	Carriage Bolt 1/2" x 1 1/4"
8	600366030	Locknut 1/2"
9	603151318	Rework Template



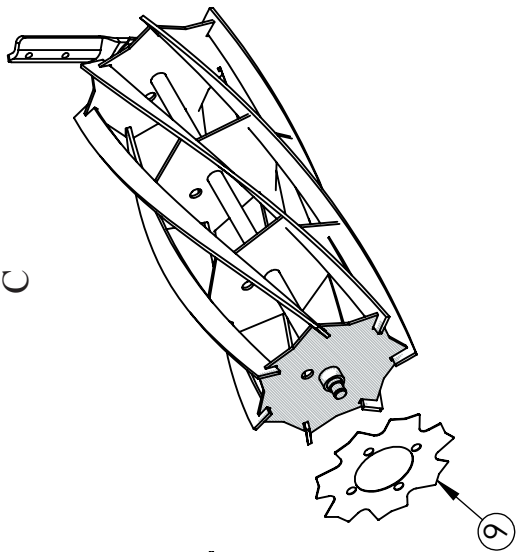
A



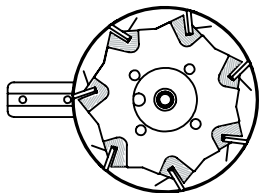
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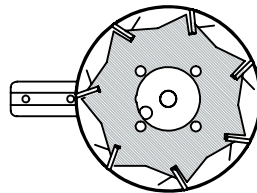
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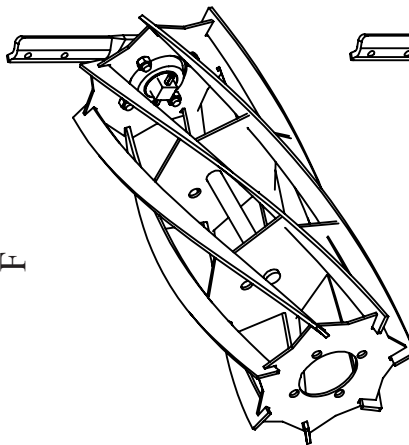
D



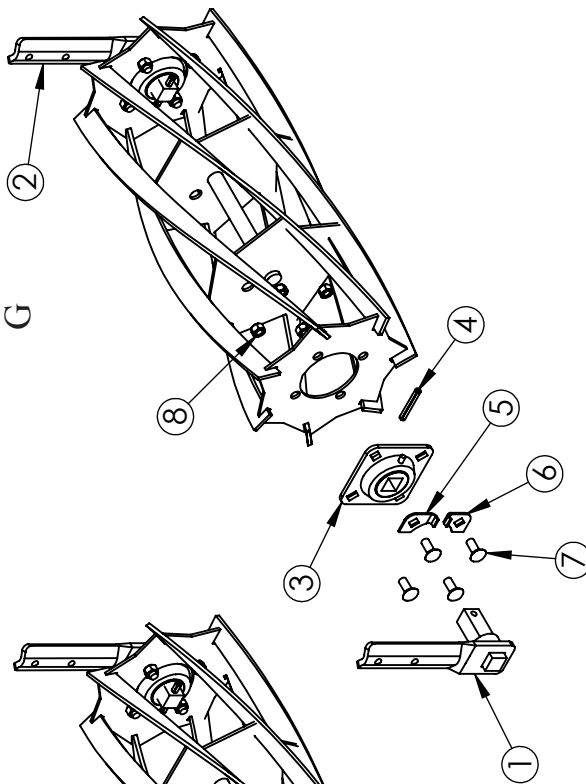
E



F



G



H

